



Material Compatibility for Ultrafuse® Materials

Discover our Support Ultrafuse® Filaments portfolio

Ultrafuse® Support Filaments by Forward AM are the perfect addition to our Filament portfolio. As a soluble support structure, they allow far greater design freedom in manufacturing 3D geometries with Fused Filament Fabrication (FFF).

	Single Material Breakaway	Ultrafuse® BVOH	Ultrafuse® HIPS	others
ABS Fusion+	0	✓	✓	0
ABS	✓	X	✓	0
ASA	X	X	✓	0
PA	✓	✓	x	0
PA6 GF30	0	✓	x	0
PAHT CF15	0	✓	x	0
PC/ABS FR	✓	X	✓	o
PC GF30	0	X	X	✓
PET CF15	✓	✓	✓	0
PET	✓	✓	✓	0
PLA PRO1	0	✓	✓	0
PLA	✓	✓	✓	0
PP GF30	X	X	X	0
PP	X	0	Х	0
rPET	✓	✓	✓	0
TPC 45D	✓	X	X	✓
TPU 64D	✓	✓	✓	0
TPU 95A	X	✓	X	0
TPU 85A	✓	✓	✓	0
TPS 90A	X	Х	X	О
PPSU	X	X	X	0
PEI	X	Х	X	0

Compatible To be validated **O**

Not Compatible X